

Synthesis and Processing of Carbon-based Nanostructured Materials

Plan of Initial Work: Action Items

I. Argonne National Laboratory:

A. ANL-LBNL collaborative work:

- 1. Grow UNCD films onto LBNL “wedge” samples for in-situ TEM nanoindenter measurements (Andy to specify thickness).**
- 2. Grow UNCD films (~2 μm thick) onto 2” & 4” wafers coated with 100 nm SiO_2 layer, for fabrication of flexural strength test structures.**

B. ANL-SNL collaborative work:

- 1. Grow UNCD on a-D provided by SNL**
- 2. Grow UNCD on Si Cantilevers provided by SNL**
- 3. Grow UNCD on conformality test structures provided by SNL**
- 4. Grow two layers of UNCD onto SiN, SiO_2 layers, for SNL to conduct stiction tests using UNCD cantilever geometry.**
- 5. Grow UNCD onto 2” wafers coated with sacrificial SiO_2 layer for fabrication of MEMS pull-tab structures (strength measurements).**

C. ANL-NCSU collaborative work:

- 1. ANL to send NCSU series of UNCD films deposited onto silicon with different nitrogen doping levels (0%, 1%, 5%, 10%, 15%, 20% N_2 added to Ar/ CH_4 plasma).**
 - a) NCSU will conduct FEEM/PEEM study to identify origin of electron field emission in these films (grain boundaries?), and also temperature dependence, stability, and areal density (uniformity) of emission.**
- 2. NCSU will send ANL nanotubes samples**
 - a) ANL will conduct study of macroscopic field emission properties (threshold voltage, stability, effect of ambient gases) of nanotube samples provided by NCSU.**

D. ANL-ORNL collaborative work:

1. ANL to deposit UNCD onto ORNL VACNF samples (both high density & low density arrays)

- a) ANL to examine effects of growth temperature, seeding process (nano-diamond powders or no seeding), and plasma chemistry on the morphology of the as-deposited UNCD onto the fibers (SEM, TEM, Raman, NEXAFS).
- b) ANL to study macroscopic electron field emission properties of UNCD/VACNF nanocomposites (threshold voltage, stability, effect of ambient gases).

E. ANL-NW collaborative work:

- 1. V. Dravid: ANL to provide nitrogen doped UNCD samples for TEM holography measurements (examine E-field at nanometer resolution, to identify origin of field electron emission—does emission originate from UNCDgrain boundaries?).

F. Other ANL work:

- 1. Larry Curtiss: modeling (quantum chemical molecular dynamics) of the effects of CN on the growth of nitrogen-doped UNCD thin films. CESP funds being used to partially support Michael Sternberg (postdoc).
- 2. Simon Phillpot: Working on modeling thermal transport and phonon dynamics in nitrogen-doped UNCD films. CESP funds used to partially support Patrick Schelling (postdoc).

II. Sandia National Laboratory:

A. SNL-ANL collaborative work

- 1. Send ANL a-D samples annealed at different temperatures**
 - a) ANL to grow UNCD on a-D
 - b) ANL to conduct NEXAFS study of a-D films as function of anneal temperature (sp^2/sp^3 ratio).
- 2. Assay as-deposited stress of UNCD-coated silicon cantilevers (will UNCD films bend cantilevers up or down? Can this be controlled via deposition temperature? Plasma chemistry?)**
- 3. Test the conformality of UNCD coatings on conformality test structures (etch pits).**
- 4. Stiction test structures:**
 - a) Two-level with UNCD ground plane, SiN
 - b) Use to fabricate UNCD cantilevers
- 5. Contact angle measurements on UNCD films – measure hydrophobicity of UNCD films (doped and undoped).**
- 6. Fabricate Pull-Tab structures to make UNCD strength measurements**

B. SNL-LBNL collaborative work

- 1. SNL to coat “wedge” samples provided by Andy for in-situ TEM nanoindentation measurements.**

III. Lawrence Berkeley National Laboratory:

A. Andy:

- 1. Develop new sharper “wedge” samples for in-situ TEM nanoindentation measurements.**
- 2. Send both to ANL, SNL**
- 3. Andy to specify thicknesses for ANL, SNL deposition of UNCD, a-D film.**

B. Chris:

- 1. Design new mask for flexural strength measurements (single lever)**
- 2. Develop mask for 2” & 4” wafers**
- 3. 2 μm UNCD film on SiO_2**

IV. Oak-Ridge National Laboratory:

A. ORNL-ANL collaborative work:

- 1. Send to ANL VACNF samples (dense forests, less-dense patterned arrays) for growth of UNCD/VACNF nanocomposites.**
- 2. ORNL to conduct spacially-resolved electron field emission measurements of UNCD-coated VACNF arrays.**
- 3. ORNL to grow VACNFs onto patterned UNCD surfaces**
- 4. ORNL to conduct field emission studies of VACNFs grown onto UNCD surfaces.**

B. ORNL-NCSU collaborative work:

- 1. ORNL to send NSCU VACNF samples for FEEM/PEEM characterization of electron emission properties.**

V. North Carolina State University:

A. NCSU-ANL collaborative work:

- 1. NCSU will conduct FEEM/PEEM study to identify origin of electron field emission in these films (grain boundaries?), and also temperature dependence, stability, and areal density (uniformity) of emission.**
- 2. NCSU will send nanotube samples to ANL—ANL will assay the macroscopic field emission properties of these samples (threshold voltage, stability, effect of ambient gases).**

B. NCSU-ORNL collaborative work:

- 1. FEEM/PEEM studies of VACNF samples?**

VI. Northwestern University:

A. NW-ANL collaborative work:

- 1. V. Dravid will do HRTEM measurements of the nanostructure of ANL UNCD films grown at different temperatures and substrate bias conditions.**
- 2. V. Dravid: Will do TEM holography measurements on a series of nitrogen-doped UNCD samples, to examine E-field at nanometer resolution, to identify origin of field electron emission (does emission originate from UNCD grain boundaries?).**